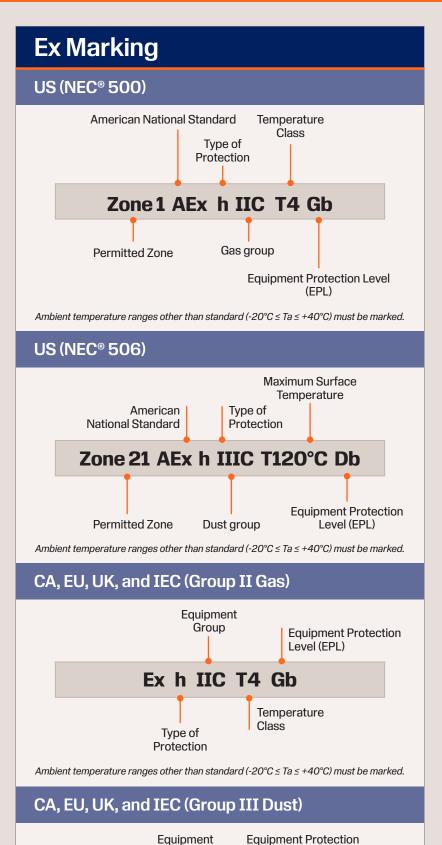


Guide to Hazardous Locations

Non-Electrical Equipment for Explosive Atmospheres



Additional EU marking per 2014/34/EU (ATEX) Additional UK marking per SI-2016 No. 1107 (as amended) (UKEX) Category (including "G" for gas or "D" for dusts) or UK Explosion Protection Marking C € 2809 (Ex) II 1G

Group

Type of

Protection

Ex h IIIC T120°C Db

Ambient temperature ranges other than standard (-20°C < Ta < +40°C) must be marked.

Maximum Surface

Temperature

Level (EPL)

Equipment Protection Level (EPL)/Category

Involved in Production Control Stage

Identification number of Notified Body (NB) - EU

Identification number of Approved Body (AB) - UK

Definition	IEC		EU (ATEX) UK (UKEX)		Typical Zone of	
	EPL	Group	Category	Group	Application	
Mines, "very high" level of protection	Ma	I	M1	I	N/A	
Mines, "high" level of protection	Mb	1	M2	1	14/74	
Gas atmospheres, "very high" level of protection	Ga		1G		0	
Gas atmospheres, "high" level of protection	Gb	II	2G	II	1	
Gas atmospheres, "enhanced" level of protection	Gc		3G		2	
Dust atmospheres, "very high" level of protection	Da		1D		20	
Dust atmospheres, "high" level of protection	Db	III	2D	III	21	
Dust atmospheres, "enhanced" level of protection	Dc		3D		22	

Level of protection assigned to equipment based on its likelihood of becoming a source of ignition

Protection Concepts				
Type of Protection	Code	Market	Application	Standard
Basic method &	AEx h	US		ANSI/UL 80079-36
General requirements	Ex h	CA	Zone 0, 1, 2, 20, 21, or 22	CSA C80079-36
Ignition Hazard Assessment (IHA)	Ex h	EU/UK	depending on EPL of equipment	EN ISO 80079-36
	Ex h	IEC		ISO 80079-36
Constructional safety	AEx h	US		ANSI/UL 80079-37
Control of ignition source	Ex h	CA	Zone 0, 1, 2, 20, 21, or 22	CSA C80079-37
Liquid immersion	Ex h	EU/UK	depending on EPL of equipment	EN ISO 80079-37
	Exh	IEC	от очиритель	ISO 80079-37

Type of Protection	Code		Application	Standard
Vacuum cleaners for EPL Dc	AEx 62784 Ex 62784 Ex 62784 Ex 62784	US CA EU/UK IEC	EPL Dc	ANSI/UL 62784* CSA C22.2 No. 62784* EN 62784 IEC 62784
Flame arrestors		US CA IEC EU/UK	EPL Gb Category 2G	FM 6061 - ISO 16852 EN ISO 16852
Reciprocating engines	Ex 80079-41 EU/UK	IEC EU/UK	EPL Gb EPL Gc Category 2G or 3G Category M2 Category 2D or 3D	ISO/IEC 80079-41* EN 1834-1 EN 1834-2 EN 1834-3
Industrial trucks		US CA EU/UK	- Category 2G, 3G, 2D, or 3D	- EN 1755
Explosion venting devices	EN 14797 -	US CA EU/UK EU/UK IEC	Category II G or II D Category II G or II D	FM 7730 - EN 14797 EN 16009 ISO 80079-50*

Maximum Surface Temperature/Temperature Class

	<u>-</u>				
Maximum Surface Temperature					
Group	II Marking	For Group II equipment subjected to type testing for maximum surface			
Maximum surface temperature	Temperature class	temperature, the temperature or temperature class marked on the			
450°C	T1	equipment does not exceed the measured maximum surface temperature, less 5 K for temperature classes T6, T5, T4 and T3 (or marked temperatures			
300°C	T2	≤ 200 °C), and less 10 K for temperature classes T2 and T1 (or marked			
200°C	Т3	temperatures > 200 °C).			
135°C	T4	·			
100°C	T5	For Group II equipment subjected to <u>routine testing</u> for maximum surface			
85°C	Т6	temperature, the temperature or temperature class marked on the electrical equipment does not exceed the measured maximum surface temperature.			
Group III Marking	US NEC 506 / CA CE Code Sect 18	IEC/EU/UK - EPL Db ³			
T°C Maximum surface temperature in degrees Celsius preceded by a "T"	Temperature is determined with a maximum dust layer thickness¹ on the equipment.	Temperature is determined with no dust layer on the equipment. For installations with layers up to 5 mm thick, that maximum surface temperature must be at least 75 K below the dust layer ignition temperature and no			
e.g. T120 °C	For installation, the marked maximum surface temperature must not be greater than the dust layer or	more 2/3 of the dust cloud ignition temperature. For installations with layers up to 50 mm thick, IEC/EN 60079 14 provides			
	dust cloud ignition temperature.	information on reduction of temperature class.			
T°C (<u>With no dust layer</u>) and					
T _{xxx} °C (With specified dust layer)		The maximum surface temperature with ${\bf no}$ dust layer must be no more 2/3 of the dust cloud ignition temperature.			
Maximum surface temperature in degrees Celsius preceded by a "T _{xxx} " with a dust layer of	Not recognized	Maximum surface temperature is determined with specified layer thickness , (> 50 mm) on all sides of the equipment. That maximum surface temperature must be at least 75 K below the dust layer ignition temperature.			

thickness1) recognized by the NEC or CE Code,

Maximum surface temperature in degrees Celsius preceded by a "T_" indicating that the equipment has been tested recognized by the NEC or CE Code,

but the T_ surface temperature but the T_ surface temperature determination does align with thickness¹ on the equipment in a specified orientation.² The marked maximum surface temperature must be at least 75 K below the dust layer ignition temperature.

The T_i marking is not currently

orientation.² e.g. T_L190 °C

¹ A maximum dust layer thickness is a layer or blanket of dust on the equipment, covered with dust until no more will stay on the enclosure. For the US and CA, wheat flour, corn flour, or grain dust is used. For the IEC / EU / UK, a dust with a thermal conductivity of no more than

0,10 W/(m x K) measured at (100 ± 5) °C. ² The orientation is specified as a Specific Condition of Use.

"xxx" where "xxx" is the dust layer thickness in mm. e.g.

(With maximum dust layer

with a maximum dust layer thickness in a specified

T₁₅₀320 °C

(With no dust layer)

T___°C

T_L___°C

³ Equipment with EPL Da is always tested with a 200 mm dust layer thickness on all sides of the equipment. Dust depth layer thicknesses of more than 200 mm do not give rise to a further temperature increase that would need to be taken into account. Equipment with EPL Dc is not tested with a dust layer

FM Approvals is your global conformity assessment solution

Market	Recognized produc	t certification marks
U.S.	FM APPROVED	C FM US APPROVED
Canada	FM APPROVED	C FM US APPROVED
EU (ATEX)	FM APPROVED	(x)
FM Approvals can also issue IECEx Test Reports, Quality Assessment Reports and Certificates of Conformity.		

Area Classification			
	Flammable Material	Flammable Material Present Intermittently	Flammable Material Present Abnormally
IEC /EU/UK			
US (NEC 505)	Zone 0	Zone 1	Zone 2
CA (Section 18)			
IEC /EU/UK			
US (NEC 506)	Zone 20	Zone 21	Zone 22
CA (Section 18)			

EC Area Classification per IEC 60079-10-1 (gases) or IEC 60079-10-2 (dusts)
EU / UK Area Classification per EN 60079-10-1 (gases) or EN 60079-10-2 (dusts)
US Area Classification per NFPA 70 National Electrical Code® (NEC®) Article 505 (gases) or 506 (dusts)
CA Area Classification per CSA C22.1 Canadian Electrical Code (CE Code) Section 18

Equipment Grouping			
Typical material	EU (60079) IEC (60079) US (NEC 506 per 60079)	IEC (61241)	
Methane/Firedamp	I*	-	
Acetylene	IIC	-	
Hydrogen	(IIB + H ₂)	-	
Ethylene	IIB	-	
Propane	IIA	-	
Metal dusts Metal Combustible fibers/flyings	-	IIIC	
Carbonaceous dusts	-	IIIB	
Non-conductive dusts	-	IIIB	
Ignitible fibers/flyings	-	IIIA	
Non-metal combustible fibers/flyings	-	IIIA	

Not within the scope of NEC (NFPA 70) or CE Code (CSA C22.1). Under jurisdiction of MSHA in the US

Ingress Protectio	n (IP) Codes

	First Characteristic Numeral	Second Characteristic Numeral
	Protection against solid bodies	Protection against liquid
0	No protection	No protection
1	Objects greater than 50mm	Vertical (90°) dripping water
2	Objects greater than 12mm	70° to 90° dripping water
3	Objects greater than 2.5mm	Sprayed water
4	Objects greater than 1mm	Splashed water
5	Dust-protected	Water jets
6	Dust-tight	Heavy seas
7		Effects of immersion
8		Indefinite immersion
9		High pressure/temperature water jet

9				High pres	ssure/tempera	ture water	jet
		Approximate	U.S. enclosu	re type equiv	alent to IPXX	(
	Туре	→ IP	Туре	→ IP	Туре	→ IP	
	1	10	3S	54	6 and 6P	67	
	2	11	4 and 4X	55	12 and 12K	52	
	3	54	5	52	13	54	
	3R	14					

Acronyms

ATEX	Explosion Protection for EU
CA	Canada
CE Code	Canadian Electrical Code (CSA C22.1)
EPL	Equipment Protection Level
EU	European Union
IEC	International Electrotechnical Commission
ISO	International Organization for Standardisation
MSHA	Mine Safety and Health Administration
NFPA	National Fire Protection Association
NEC®	National Electrical Code® (NFPA 70)
UK	United Kingdom
UKEX	Explosion Protection for UK
US	United States of America

must be at least 75 K below the dust layer ignition temperature.

The maximum surface temperature with **no dust layer** must be no more

2/3 of the dust cloud ignition temperature.